



CONTRACT SERVICES

STÄHLI
FEELING FOR FINISHING

Across the USA, Stahli offers its customers state-of-the-art subcontract services from individual parts to high volume quantities.

When it's not feasible to purchase a machine, Stahli USA offers subcontracting services throughout our workshops located in North America, Switzerland, and Germany.

Stahli started in the lapping, polishing, and subcontracting business over 50 years ago. We continue the tradition today. Your product will be processed in the same manner and on the same machines that are used in the field. Our craftsmanship goes above and beyond all standards. All of our lapping and grinding experts are seasoned professionals with years dedicated to honing their skills.

If we can't do it, nobody can. When you need subcontracting, turn to the true expert in subcontracting services. Turn to Stahli USA.

YOUR CHALLENGE IS OUR SPECIALTY

Fine Grinding, Flat Honing, Lapping and Polishing

Certified Conformance to ISO 9001:2015 Standards



TECHNICAL DATA

Flat Honing

Thickness	from 0.4 - 110 mm
Diameter	from 5 - 300 mm
Flatness	< 1 μm
Parallelism Surface	< 1 μm
Roughness	Ra < 0.1 μm

Flat and Parallel Lapping & Polishing

Thickness Diameter	from 0.08 - 300 mm
Flatness	from 1 - 500 mm
Parallelism Surface	0.0005 mm
roughness	0.0005 mm
	Ra < 0.005 μm

**Based on Materials

Deburring

Thickness	from 3mm - 11mm
Diameter	from 5mm - 300mm

TYPES OF MATERIALS

- Ceramic
- Carbide
- Cast Iron
- Plastic
- Steel (hard and soft)
- Bronze
- Aluminum
- And many more

PART MEASURING

Documentation and quality assurance allow constant monitoring and evaluation of all processes according to international standards for surface finish, flatness, thickness, parallelism & step dimension.

CALL US TODAY FOR A QUOTE
847-719-0360 SALES@STAHLIUSA.COM

Stahli is a worldwide leader in the manufacturing of precision flat honing, lapping, and polishing machines. Our name is synonymous with the highest standards of performance, power, automation, productivity, and efficiency for customers in such diverse industries as automotive, electronics, aerospace, and ceramics. The dynamic design of our ultramodern machine line ensures precision and reliability. Stahli machines are user-friendly and environmentally sound.

Consultation, Sales, Machining, and Testing Centers



Stahli USA, Inc
 Lake Geneva, Wisconsin P 847-719-0360 sales@stahliusa.com www.stahliusa.com



Stähli Läpp-Technik GmbH
 Weil im Schönbuch, Germany P +49 7031 75 779 6 LTS@stahli.com www.stahli-lohnfertigung.de



Stähli Lapping Technology Ltd
 Pieterlen, Switzerland P +41 32 376 05 00 LTP@stahli.com www.stahli.com



Stähli Lapping Technology Ltd
 Winterthur, Switzerland P +41 52 203 50 51 LTW@stahli.com www.stahli.com



Stahli Lapping Technology (Xiamen) Co., Ltd
 Xiamen, China P +86 592 651 3551 LTCN@stahli.com www.stahlichina.com